

# TOGE TSM BC SB VS

Bridge cap anchor for existing or prefabricated caps of DB bridges or subsequent fastening



### Approval

Approval of the Federal Railway Authority for alternating fatigue loading up to 5 million load cycles as defined in DB Ril 804.

Approved by building authorities as shear-connector.

### Cost saving

Application as subsequent anchoring of the bridge cap to the superstructure – enormous cost saving by retaining the existing cap.

### Force Transmission

Transmission of forces in existing concrete by the undercutting technique in combination with chemical mortar.

Force transmission in new concrete via shear studs (hexagonal head or shear stud washer).

### Installation

Fast and safe Installation.

### Impermeability

Verification of the impermeability of the system without or after alternating load.

## Approval

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General type approval + General technical approval Z-21.1-1799.

General type approval + General technical approval Z-21.1-1880.

Federal Railway Authority approval 213.3-213izbia/005-2101#009

Federal Railway Authority approval 213.3-213izbia/005-2101#011

### Base Materials

Application in cracked and non-cracked concrete of strength classes from C20/25 to C50/60.



# Headshapes & Materials

Steel,  
zinc-plated

Steel,  
anti-corrosion  
coated

Steel, stainless  
A4



Bridge cap anchor with  
backfill disc  
TSM BC SB VS

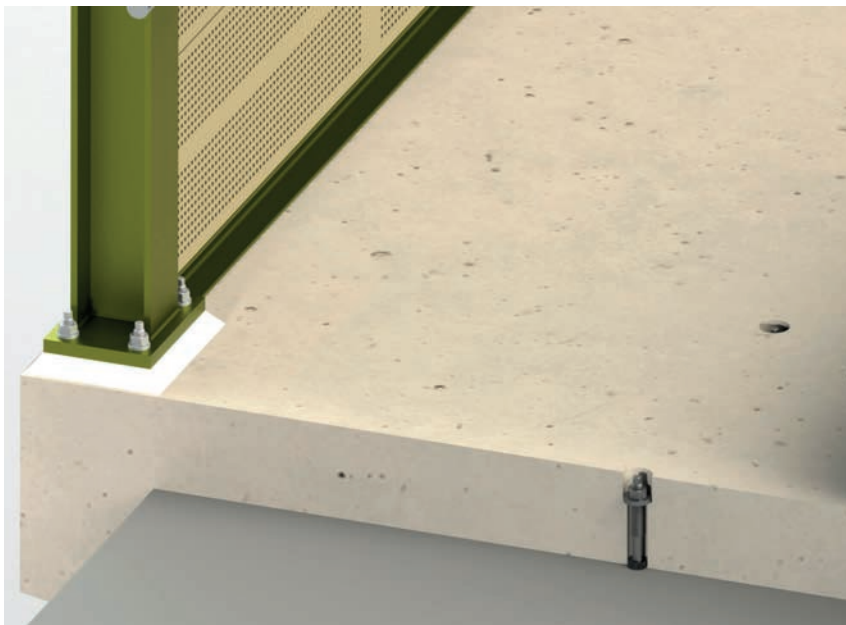


TOGE KORR



Composite mortar and  
accessories

## Application Examples



Subsequent fastening of bridge caps DB



Detail



## Product Overview

### Steel - anti-corrosion coated, TOGE KORR Corrosivity category C5 high



Item nr.	Designation	Depth of drill hole $h_o$	Embedment depth of anchor $h_{nom}$	Max. thickness of fixture $t_{fix}$	Packing unit
204 202 701	TSM BC SB 22x270 M24 SW17 KVS	110 - 210 mm	100 - 200 mm	-	20
204 223 152	TSM BC SB 22x315 M24 SW17 KVS	110 - 210 mm	100 - 200 mm	-	20
204 223 452	TSM BC SB 22x345 M24 SW17 KVS	110 - 210 mm	100 - 200 mm	-	20
204 224 502	TSM BC SB 22x450 M24 SW17 KVS	110 - 210 mm	100 - 200 mm	-	20

## Composite Mortar CF-T 300V

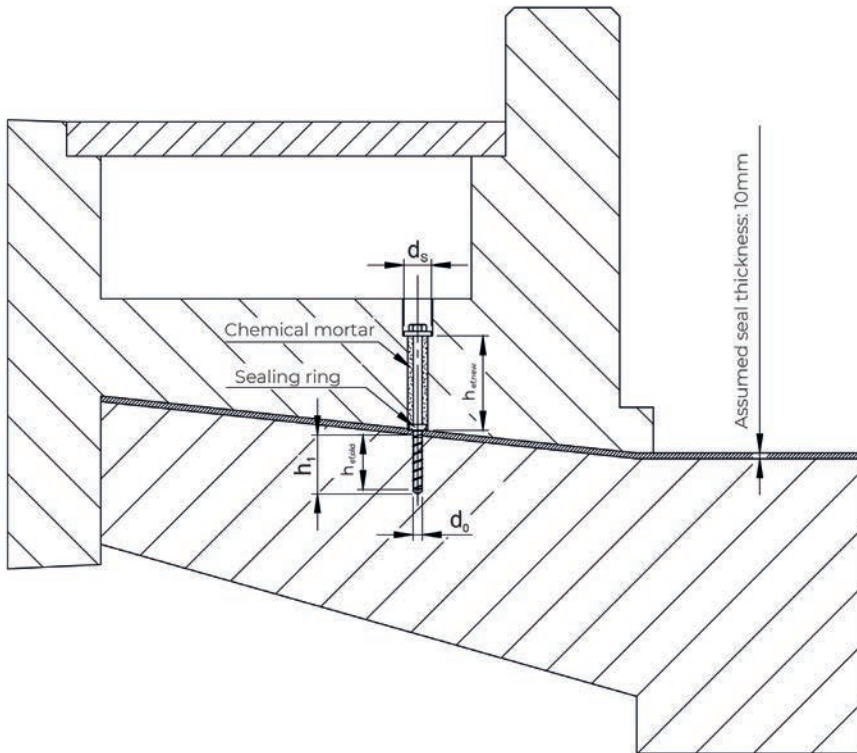
Chemical special mortar  
Vinylester styrene-free, suitable for concrete screws



Item nr.	Designation	Packing Unit
222 222 003	Cartridge CF-T 300 V	1
222 223 001	Mixing nozzle for CF-T 300 V	1
222 222 004	Squeezing pistol for CF-T 300 V	1

## Processing Instructions for Composite Mortar

Temperature in ground	Processing time	Min. curing time in dry borehole	Min. curing time in wet borehole
$\geq -5^{\circ}\text{C}$	60 min	360 min	720 min
$\geq 0^{\circ}\text{C}$	60 min	180 min	360 min
$\geq 5^{\circ}\text{C}$	60 min	120 min	240 min
$\geq 10^{\circ}\text{C}$	45 min	80 min	160 min
$\geq 20^{\circ}\text{C}$	15 min	45 min	90 min
$\geq 30^{\circ}\text{C}$	5 min	25 min	50 min
$\geq 35^{\circ}\text{C}$	4 min	20 min	40 min



## Anchoring in the superstructure for subsequent fastening TSM BC SB VS

Anchor size	TSM BC SB 22 VS					
	L	[mm]	270	315	345	450
Nominal diameter of drill bit	$d_0$	[mm]	22			
Depth of drill hole	$h_0 \geq$	[mm]	100			
Effective anchorage depth	$h_{nom} = h_{ef} \geq$	[mm]	100			
Minimum edge distance	$c_{min} \geq$	[mm]	80			
Minimum spacing	$s_{min} \geq$	[mm]	80			
Minimum base material thickness	$h_{min,alt} \geq$	[mm]	$h_{ef} + 100$			
Hexagonal drive	SW	[mm]	17			
Design value of tension load in cracked and non-cracked concrete C20/25 <sup>1) 2)</sup>	$N_{Rd,c} \geq$	[kN]	26,6			
Design value of shear force for steel failure without lever arm <sup>1) 2)</sup>	$V_{Rd,s}$	[kN]	71,4			
Design value of shear force for steel failure with lever arm <sup>1) 2) 3)</sup>	$V_{Rd,s,M} \leq$	[kN]	64,8			
Nominal torque of tangential screwdriver		[Nm]	$\leq 1000$			

<sup>1)</sup> For the determination of the design values, the partial safety factor from the approval was taken into account on the resistance side.

<sup>2)</sup> The specified values apply regardless of center distances and edge distances.

<sup>3)</sup> For the determination of the shear force with lever arm bituminous waterproofing membrane of 8mm was applied.

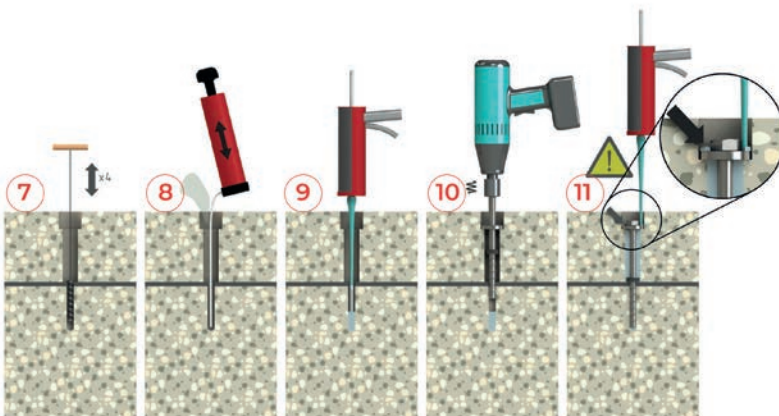
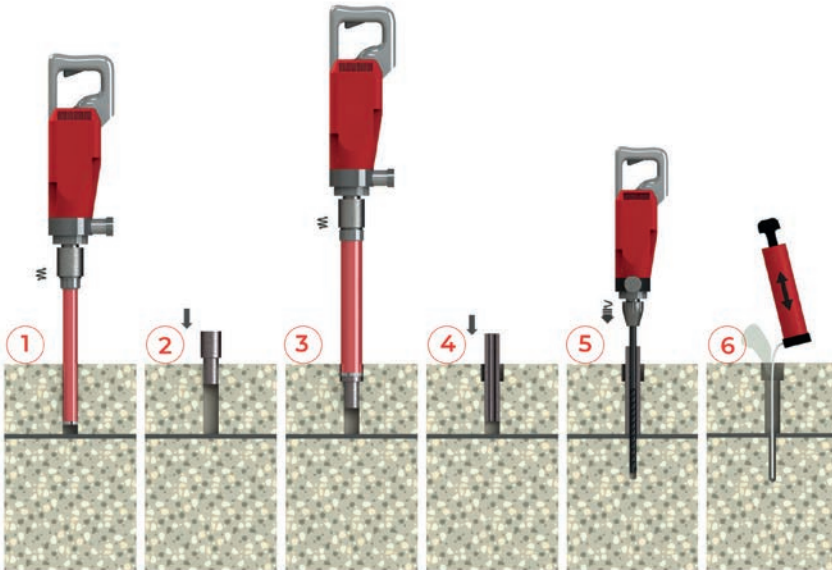
## Anchoring in the cap for subsequent fastening TSM BC SB VS

Anchor size			TSM BC SB 22 VS			
Screw length	L	[mm]	230	315	345	450
Effective anchorage depth	$h_{ef,neu}$	[mm]	40 - 205			
Minimum edge distance	$C_{min} \geq$	[mm]	$1,5 \times h_{ef, new}$			
Minimum spacing	$S_{min} \geq$	[mm]	$3 \times h_{ef, new}$			
Minimum base material thickness	$h_{min, new} \geq$	[mm]	$h_{ef, new} + \text{concrete cover}$			
Hexagonal drive	SW	[mm]	17			
Diameter head bolt	$d_2$	[mm]	60			
Design value of tension load in cracked concrete C20/25 <sup>1) 2)</sup>	$N_{Rd,c} \geq$	[kN]	6,8			
Design value of shear force for steel failure without lever arm <sup>1) 2)</sup>	$V_{Rd,s}$	[kN]	71,4			
Design value of shear force for steel failure with lever arm <sup>1) 2) 3)</sup>	$V_{Rd,sM} \leq$	[kN]	64,8			

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- 1) Create hole with 45 mm diameter.
- 2) Insert drilling aid for 65 mm diameter hole into the 45 mm hole.
- 3) Create a 65 mm diameter hole concentric to the 45 mm hole.
- 4) Insert the guide sleeve for the 22 mm hole into the 45 mm hole.
- 5) Drill a 22 mm hole concentric to the 45 mm hole.
- 6) Thoroughly blow out the drill hole.
- 7) Brush the borehole 4x.
- 8) Thoroughly clean the 22 mm drill hole again.
- 9) Discard three full strokes of composite mortar – then inject composite mortar into 22 hole.
- 10) Screw the concrete screw into the 22 mm drill hole.
- 11) Brace backfill disc against edges of 65 hole using nut, fill 45 hole over backfill disc with composite mortar and grout 65 hole with suitable compound mortar.