Approved by building authorities as shear-

Verification of the impermeability of the system without or after alternating load.



# **TOGE TSM BS**

For new in-situ concrete construction on road bridges



Installation Fast and safe installation.

#### **Force Transmission**

Transmission of forces in existing concrete by the undercutting technique in combination with chemical mortar.

Force transmission in new concrete via shear studs (hexagonal head or shear stud washer).

## Approval

#### Approval

Approval

connector.

Impermeability

General type approval / General technical approval Z-21.1-1799.

General type approval / General technical approval Z-21.1-1880.

#### **Base Material**

Application in cracked and non-cracked concrete of strength classes from C20/25 to C50/60.



# **Headshapes & Material**

zinc-plated

Steel,

Steel, anti-corrosion coated

Steel, stainless A4



CF-T300

Injection mortar and accessories

Bridge cap anchor for new construction TSM BS

# **Application Examples**

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Fastening of new bridge caps road bridges with the TOGE TSM BS 16

Detail





#### **Product Overview**

#### **Steel, stainless A4**





ltem nr.	Designation	Depth of drill hole h <sub>o</sub>	Embedment depth of anchor h <sub>nom</sub>	Max. thickness of fixture $t_{\rm fix}$	Packing Unit
741 162 300	TSM BS 16x230 SW27	110 - 170 mm	100 - 160 mm	-	25
741 162 750	TSM BS 16x275 SW27	110 - 170 mm	100 - 160 mm	-	25
741 222 900	TSM BS 22x290 SW15 M24	110 - 210 mm	100 - 200 mm	-	20

## Composite Mortar CF-T 300V

Chemical special mortar Vinylester styrene-free, suitable for concrete screws



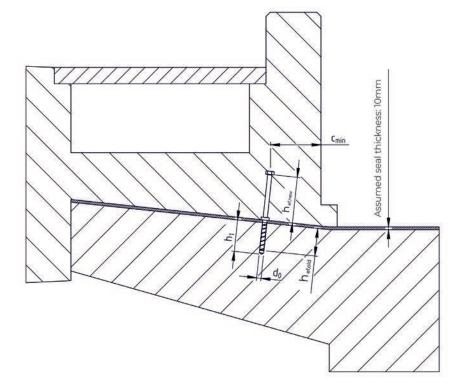
ltem nr.	Designation	Packing Unit
222 222 003	Cartridge CF-T 300 V	1
222 223 001	Mixing nozzle CF-T 300 V	1
222 222 004	Squeezing pistol for CF-T 300 V	1

#### **Processing instructions composite mortar**

Temperature in ground	Processing time	Mind. curing time in dry borehole	Mind. curing time in wet borehole
≥ -5°C	60 min	360 min	720 min
≥ 0°C	60 min	180 min	360 min
≥ 5°C	60 min	120 min	240 min
≥ 10°C	45 min	80 min	160 min
≥ 20°C	15 min	45 min	90 min
≥ 30°C	5 min	25 min	50 min
≥ 35°C	4 min	20 min	40 min

## **Technical data**





#### Anchoring in the superstructure for new in-situ concrete construction Cap anchor TSM BS

Anchor size				BS 16	TSM BS 22	
Screw length	L	[mm]	230	275	290	
Nominal diameter of drill bit	d <sub>o</sub>	[mm]	16		22	
Depth of drill hole	h <sub>o</sub> ≥	[mm]	110		110	
Effective anchorage depth	h <sub>nom</sub> = h <sub>ef</sub> ≥	[mm]	100		100	
Minimum edge distance	C <sub>min</sub> ≥	[mm]	70		80	
Minimum spacing	S <sub>min</sub> ≥	[mm]	70		80	
Minimum base material thickness	h <sub>min,alt</sub> ≥	[mm]	h <sub>nom</sub> + 70		h <sub>nom</sub> + 80	
Hexagonal drive	SW	[mm]	27		17	
Design value of tension load in cracked and non-cracked concrete C20/25 $^{\scriptscriptstyle (1)^{(2)}}$	N <sub>Rd,c</sub> ≥	[kN]	26,5		26,5	
Design value of shear force for steel failure without lever arm $^{1/2)}$	V <sub>Rd,s</sub>	[kN]	76,8		85,6	
Design value of shear force for steel failure with lever arm $^{1/2/3)}$	V <sub>Rd,s, M</sub> ≤	[kN]	46,3		77,9	
Nominal torque of tangential screwdriver		[Nm]	≤ 650		≤ 1000	

<sup>1)</sup> For the determination of the design values, the partial safety factor from the approval was taken into account on the resistance side.

<sup>2)</sup> The specified values apply regardless of center distances and edge distances.

<sup>3</sup>) For the determination of the shear force with lever arm bituminous waterproofing membrane of 8mm was applied.

## **Technical Data**



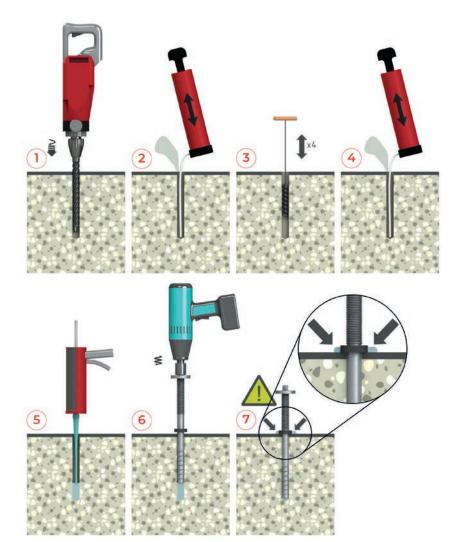
#### Anchoring in the cap for new in-situ concrete construction **Cap anchor TSM BS**

Anchor size				BS 16	TSM BS 22
Screw length	L	[mm]	230	275	290
Effective anchorage depth	h <sub>ef,new</sub>	[mm]	40 - 205		
Minimum edge distance	C <sub>min</sub> ≥	[mm]	1,5 x h <sub>ef, new</sub>		
Minimum spacing	S <sub>min</sub> ≥	[mm]	3 x h <sub>ef, new</sub>		
Minimum base material thickness	h <sub>min, new</sub> ≥	[mm]	h <sub>ef, new</sub> + Concrete Cover		
Hexagonal drive	SW	[mm]	27		17
Diameter head bolt	d2	[mm]	27		36
Design value of tension load in cracked and non-cracked concrete C20/25 $^{1\!$	N <sub>Rd,c</sub> ≥	[kN]	6,7		6,7
Design value of shear force for steel failure without lever arm $^{1\!\!\!\!(2)}$		[kN]	64,0		71,3
Design value of shear force for steel failure with lever arm $^{1\!\!1(2)3)}$	V <sub>Rd,sM</sub> ≤	[kN]	38	3,6	64,9

<sup>1)</sup> For the determination of the design values, the partial safety factor from the approval was taken into account on the resistance side.
<sup>2)</sup> The specified values apply regardless of center distances and edge distances.
<sup>3)</sup> For the determination of the shear force with lever arm bituminous waterproofing membrane of 8mm was applied.

#### **Installation Instructions**





- 1) Create borehole diameter.
- 2) Thoroughly blow out the borehole.
- 3) Brush the borehole 4x.
- 4) Thoroughly clean borehole again.
- 5) Discard three full strokes of composite mortar then inject composite mortar.
- 6) Screw in concrete screw.
- 7) After reaching the screw-in depth, the composite mortar must emerge at the concrete surface.